

Amendments to the Drawings

Attached are copies of two sheets of the original drawings that include Figures 7 and 9a-9d. Extraneous writing and graphics included on the original drawings has been deleted, as shown by red ink markings. Descriptive phrases have been added to Figures 9a and 9c, as also shown in red ink. The formal drawings submitted contemporaneously herewith include these drawing changes.

FIG. 7

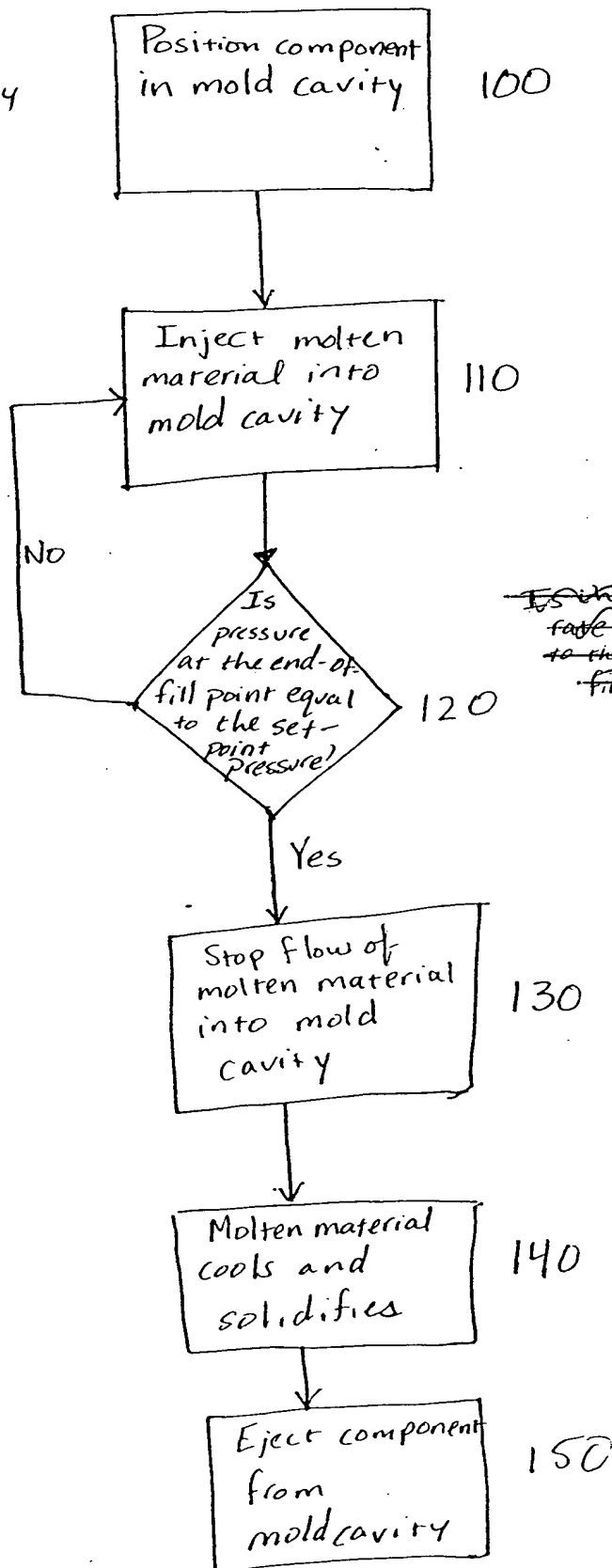
09/983,002
Amendment of 7/21/04
Annotated sheets
1 of 2



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TC 1700



~~Is the fill rate equal to the set point filtrate~~
~~Is the pressure at the beginning of fill point equal to the set point beginning of fill pressure~~

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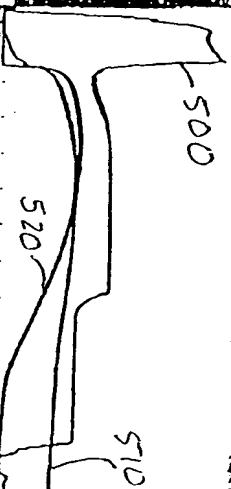
More Consistent Plastic Pressure in the Mold

Fig. 9a

END OF FILL CAV PSI, PEAK



Fig. 9b



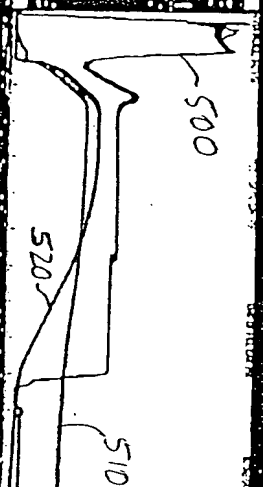
Without Control

Fig. 9c

END OF FILL CAV PSI, PEAK



Fig. 9d



With Control

Fig. 9



PAL.